



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD412-729-011
Job Sheet 186896



Part No: RBD412-729-011

Job Qty: 1 ea

Part Name: Ground Handling Wheel (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs		11/30/18	0.00	0.25	Small Fab-9		MCC DAS
120	QC	1 pcs		11/30/18	0.00	0.00	QC5		NOV 26 2018 68
130	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3-2		21 9-89
140	QC21-SA	1 Ea		11/30/18	0.00	0.00	QC21		21 9-89 NOV 26 2018

Part Op
Descriptions: 110 - PICK PARTS -Transfer drill placard -Rivet placard -Install stickers

DAS
21
9-89
NOV 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Start up Operation	3075949
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Start up Operation	3021040
RBD3309-1	Label, Remove Before Flight	2 Ea (2 ea)	100-Start up Operation	3121358
RBD3309-3	Label, Grease Slides	2 Ea (2 ea)	100-Start up Operation	3121338
RBD412-729-041	Ground Handling Wheels Fits LH or RH (Hydraulic)	2 Ea (2 ea)	100-Start up Operation	3082695
				3129705
				3129709

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	97524A032	48	683	0
	RB41011	12	694	0
	RBD3309-1	2	13	0
	RBD3309-3	2	14	0
	RBD412-729-041	2	6	0



Container No: S131029



Part: RBD412-729-011

Job No: 186896

Serial No/Batch: S131029

Revision:
Inspector:
Exp Date:
Instructions:

Date: 11/23/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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be found.

Plex 11/22/18 11:44 AM Dart.lajeunesse.marie

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	☐	Pressure/Forced ☐	☐	Temperature/Cure ☐	☐
Design ☐	☐	Operator ☐	☐	Bending ☐	☐	Set-up ☐	☐
Doc/Data ☐	☐	Offset/Setup ☐	☐	Centre Not Concentric ☐	☐	BOM/Route ☐	☐
Equip/Tooling ☐	☐	Supplier ☐	☐	Cracks ☐	☐	Broken/Damage/Defect ☐	☐
Handling/Pre ☐	☐	Training ☐	☐	Crimp/Kink/Ripple/Wave ☐	☐	Inspection Incomplete/Unqualified ☐	☐
Material ☐	☐	Use for Testing ☐	☐	Cuffs ☐	☐	Contamination ☐	☐
Internal Transport ☐	☐	Poor Information ☐	☐	Crushing ☐	☐	Countersink ☐	☐
Tribal Knowledge ☐	☐	Rushing ☐	☐	Heat Treat ☐	☐	Cut Too Short ☐	☐
LOA ☐	☐	Product Improvement ☐	☐	Wave/Twist in Tube ☐	☐	Instructions Incomplete/Unclear ☐	☐
Substation ☐	☐	Process Improvement ☐	☐	Marks/Chatter ☐	☐	Drill Holes ☐	☐
Past Expiry Date ☐	☐	Manufacturing Process ☐	☐	OTHER : _____			
Misidentified ☐	☐	Past Due ☐	☐				